

## Product Description

Polyglaze 100/100C/100SC is a polyester, aliphatic, single component, liquid applied, moisture cured, polyurethane topcoat for waterproofing membrane systems. Polycoat Products manufactures products in different VOC's ranging from 100 to 340 gms/liter to comply with VOC requirement in various regions. Make sure to use the correct grade of product which complies with VOC regulations/requirements applicable as per federal, state, statutory, counties, cities and local bodies at the place of installation.

## FEATURES

- » Durable
- » Excellent Weatherability
- » Seamless Waterproofing Membrane
- » UV Resistant For Gloss Retention
- » Limited Chemical Resistance

## TYPICAL USES

- » Concrete
- » Heavy Pedestrian Traffic
- » Plywood
- » Re-sealing Existing Polyurethane Surfaces
- » Most Metal, Wood or Masonry Surfaces

## PACKAGING

<b>1-Gallon</b>	1 gallon (3.78 liters) can
<b>5-Gallon</b>	5 gallon (18.9 liters) pail
<b>55-Gallon</b>	55 gallon drum, net fill 50 gallons (189 liters); Not a stock item

## Colors

**For Polyglaze 100 (340 VOC):** Clear and Tan

**For Polyglaze 100C (250 VOC):** Tan and Dolphin Grey. Tint-White with color packs are available in Stone Grey, Battleship Grey, Indian Sand, and Ash Brown.

**For Polyglaze 100SC (100 VOC):** Tan, Dolphin Grey, Red and Tint-White. Tint-White with color packs are available in Stone Grey, Dolphin Grey, Battleship Grey, Tan, Indian Sand and Ash Brown.

Custom colors are also available. Minimum order of 250 gallons (945 liters). See color chart for special provisions.

When color packs are used the topcoat must be boxed for uniform color coverage. For pre-tinted standard color other than stock color, a minimum of 150 gallons (567 liters) is required.

## TECHNICAL DATA (BASED ON DRAW DOWN FILM)

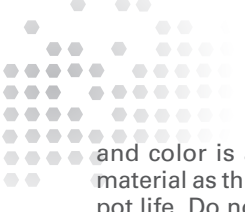
	<b>Polyglaze 100 (340 VOC)</b>	<b>Polyglaze 100C (250 VOC)</b>	<b>Polyglaze 100SC (100 VOC)</b>
<b>Coverage Rate</b>	1 gal/100 sqft 0.41 l/sqm	1 gal/100 sqft 0.41 l/sqm	1 gal/100 sqft 0.41 l/sqm
<b>Dry Film Thickness per Coat</b>	10 ± 2 mils 254 ± 50µ	11 ± 2 mils 279 ± 50µ	12 ± 2 mils 305 ± 50µ
<b>Hardness, ASTM -2240</b>	95 ± 5 Shore A	95 ± 5 Shore A	95 ± 5 Shore A
<b>Tear Resistance, Die C, ASTM D-624</b>	450 ± 50 pli 78.8 ± 8.8 kN/m	450 ± 50 pli 78.8 ± 8.8 kN/m	500 ± 50 pli 87.6 ± 8.8 kN/m
<b>Tensile Strength, ASTM D-412</b>	3800 ± 300 psi 26.2 ± 2.1 MPa	4000 ± 300 psi 27.6 ± 2.1 MPa	4000 ± 300 psi 27.6 ± 2.1 MPa
<b>Ultimate Elongation, ASTM D-412</b>	250 ± 25%	250 ± 25%	250 ± 25%
<b>Specific Gravity</b>	1.14 ± 0.1	1.25 ± 0.1	1.31 ± 0.1
<b>Total Solids by Weight, ASTM D-2369</b>	73 ± 2%	74 ± 2%	75.6 ± 2%
<b>Total Solids by Volume, ASTM D-2697</b>	64 ± 2%	67 ± 2%	73.4 ± 2%
<b>Viscosity at 75°F (24°C)</b>	1200 ± 500 cps	1500 ± 500 cps	2000 ± 500 cps
<b>Volatile Organic Compounds ASTM D-2369-81</b>	2.79 lb/gal 334 gm/liters	2.09 lb/gal 250 gm/liters	0.82 lb/gal (with exempt solvent) 98 gm/liters

## Coverage

The approximate coverage is 1 gallon/100 sqft (0.41 l/sqm). Coverage rate will depend on surface roughness and porosity.

## Mixing

Before application, mix Polyglaze 100/100C/100SC using a mechanical mixer at slow speed until a homogeneous mixture



and color is attained. Use caution not to whip air into the material as this may result in pinhole blisters and/or shortened pot life. Do not mix in an up and down motion.

### Application

Apply Polyglaze 100/100C/100SC evenly over the entire deck. For best results, airless sprayer or phenolic resin core roller may be used but extra care should be taken not to cause air bubbles.

Polyglaze 100/100C/100SC may require more than one coat depending on the job specifications and requirements. When estimating material requirements, coverage rates tend to increase for subsequent coats of material. To achieve proper adhesion between coats it is imperative that recoating be done within 48 hours.

When Polyglaze 100/100C/100SC Clear is used as a seal coat only, the surface must be clean, dry and primed with Polyprime U to achieve proper adhesion to the surface. Polyprime may discolor when used under Polyglaze 100/100C/100SC Clear as a seal coat.

Requires a continuous coating application to minimize lines and/or streaking.

### Curing

At 75°F (24°C) and 50% relative humidity, allow each coat to cure 16 hours between each coat. Cure time will vary depending on temperature and humidity.

Allow 24 hours before permitting light pedestrian traffic and at least 72 hours before permitting heavy pedestrian or auto traffic on to the finished surface. If more than 48 hours passes between coats, re-prime the surface with Polyprime U before proceeding.

If accelerated curing is required, add one quart (0.95 liter) of Polyglaze Hardener in a 5 gallon pail (18.9 liters) of Polyglaze 100/100C/100SC and mix thoroughly. This accelerated Polyglaze 100/100C/100SC will cure in 6-8 hours at 75°F (24°C) and 50% relative humidity. The re-coat time with accelerator is reduced to 24 hours. If the re-coat window has passed, then solvent wipe the surface with VOC compliant solvent and re-prime surface with Polyprime U before proceeding to the next coat.

### Cleanup

Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

### Storage

Polyglaze 100 has a shelf life of 1 year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

### Limitations

The following conditions must not be coated with Polycoat deck coatings or systems: split slabs, buried membrane, sandwich slabs with insulation, slabs over unvented metal pan, magnesite, and non-structural lightweight concrete. On grade slabs may receive Polycoat system coatings provided a moisture-vapor transmission test is first performed. Please contact Polycoat technical department with the results.

With regard to coating asphalt surfaces, please contact Polycoat technical department.

Surfaces must be dry, clean and free of foreign matter. Clear coating may turn opaque and cloudy due to moisture penetration, especially in exterior applications. Surface may be slippery when wet. Containers that have been opened must be used as soon as possible. Do not dilute under any circumstance.

### Warning

**This product contains Isocyanates and Solvent.**

**Polyglaze 100/100C/100SC Clear is considered Dangerous Goods. DOT regulations classify it as: UN 1263, PAINT, Class 3, PG III, Flammable Liquid.**

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