

System Number	2727306
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Polycoat-Polycast® PPG Polyurea 63D

**Typical Physical Properties
for Cured Material**

Hardness	Shore D	63 ± 2
Ultimate Tensile	PSI	4211
Tensile Strength	PSI @100%	3511
	PSI @300%	
Ultimate Elongation	%	126
Die C Tear	PLI	691
Split Tear	PLI	102
Resilience	% Rebound	37
Compression Set	%	45

**Typical Physical Properties
for Components**

	A	B
Viscosity, cps	320	1000
Mix Ratio, by Weight	120	100

Processing Parameters

A-side Temperature	°F	80
B-side Temperature	°F	80
Mold Temperature	°F	150-180
Gel Time	Seconds	190
Demold Time	Minutes	12
Post Cure Time	Hours	24

Note: A-side (Polycoat-Polycast® ISO 2727306 A) MDI prepolymer used in all the above tested.

Note: The conditions of your use and application of our products, technical assistance and information (whether verbal, written or by way of production evaluation), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, and request technical assistance and information to determine to your own satisfaction whether they are suitable for your intended uses and application.

Please read all information in the general guidelines, product data sheets, guide specifications and material safety data sheets (MSDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data and instructions.

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