



**POLYCOAT
PRODUCTS**
A Division of American Polymers Corp.

POLY-I-GARD® 246
*Aromatic, Urethane
Waterproofing Membrane*

DESCRIPTION

Poly-I-Gard® 246 is a single component, liquid applied, moisture cured, aromatic urethane waterproof membrane.

FEATURES

- ❖ Economical
- ❖ Proven Protection
- ❖ Good Weatherability

TYPICAL USES

- ❖ Airports
- ❖ Helicopter Pads
- ❖ Heavy Auto Traffic
- ❖ Heavy Pedestrian Traffic
- ❖ Stadiums
- ❖ Concrete Decks
- ❖ Parking Structures

COLOR

Stone Grey

Custom colors are also available. Minimum order of 300 gallons (1136 liters). See color chart for special provisions.

PACKAGING

5 gallon (18.9 liter) pail with ½ pint (0.24 liter) can of catalyst
55 gallon drum, net fill 50 gallons (189 liters) with 1 quart (0.95 liter) can of catalyst

MIXING

Before application, mix Poly-I-Gard® 246 using a mechanical mixer (Jiffy Mixer) at slow speeds. Add Poly-I-Gard® 246 Catalyst and continue mixing until a homogeneous mixture and color is obtained. Poly-I-Gard® 246 may be mixed by hand if mixed for at least 5 minutes. Use caution not to entrap air into the material as this may result in pinhole blisters or shortened pot life.

APPLICATION

For best results use a squeegee. Airless sprayer or phenolic core roller may be used but extra care should be taken not to cause air bubbles.

Apply Poly-I-Gard® 246 evenly over the entire deck. Application should be continuous to ensure a smooth and level coat with no lines or streaks to disfigure the deck. Allow coating to cure a minimum of 16 hours before proceeding to subsequent coats. To obtain proper adhesion between coats it is imperative that re-coating be done within 48 hours.

CURING

At 70°F (21°C) and 50% relative humidity, allow each coat to cure a minimum of 16 hours between each coat. Allow 6-8 hours of cure time for accelerated material. If more than 48 hours passes between coats, re-prime the surface with Polyprime before proceeding.

Allow 24 hours before permitting light pedestrian traffic and

TECHNICAL DATA:

Coverage Rate	See Guide Specifications
Dry Film Thickness, exclusive of aggregate, Per coat @ 1gal/100 sq.ft.	11 mils 280 microns
Hardness, ASTM D-2240	85 ± 5 Shore A
Tear Resistance, Die C, ASTM D-624	350 ± 50 pli 61.3 ± 8.8 kNm
Tensile Strength, ASTM D-412	3200 ± 300 psi 22.1 ± 2 MPa
Ultimate Elongation, ASTM D-412	500 ± 50%
Specific Gravity	1.164
Total Solids by Weight, ASTM D-2369	78.9%
Total Solids by Volume, ASTM D-2697	71.5%
Viscosity at 75°F (24°C)	1500 ± 500cps
Volatile Organic Compounds, ASTM D-2369-81	2.025 lb/gal 243 gm/liter
Meets UL 790	

at least 72 hours before permitting heavy pedestrian or vehicular traffic on the finished surface.

Poly-I-Gard® 246 is very sensitive to heat and moisture. Higher temperatures and/or high humidity will accelerate the cure time. Use caution in batch sizes and thickness of application.

Low temperature and/or low humidity extend the cure time. To accelerate cure Polyglaze Hardener may be used.

EQUIPMENT CLEANUP

Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

STORAGE

Poly-I-Gard® 246 has a shelf life of one (1) year from date of manufacture in original, factory sealed containers.

LIMITATIONS

Surfaces must be dry, clean and free of foreign matter.

Slippery when wet.

Will chalk, fade and discolor over time.

Containers that have been opened must be used as soon as possible.

Do not dilute under any circumstance.

The following conditions must not be coated with Polycoat Products deck coating systems or products: on grade or

below grade slabs, split slabs with buried membrane, sandwich slabs with insulation, slabs over unvented metal pan, suspended pool decks, swimming pools, magnesite, light-weight concrete, asphalt surfaces and asphalt overlays.

WARNING

This product contains Isocyanate and Solvent.

Please read all information in the general guidelines, product data sheets, guide specifications and material safety data sheets (MSDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data and instructions.

LIMITED WARRANTY

Polycoat Products warrants its products to be free of manufacturing defects and that they will meet Polycoat Products current published physical properties. Polycoat Products warrants that its products, when properly installed by a state licensed waterproofing contractor according to Polycoat Products guide specifications and product data sheets over a sound, properly prepared substrate, will not allow water migration for a period of one (1) year. Seller's and manufacturer's sole responsibility shall be to replace that portion of the product of this manufacturer which proves to be defective. There are no other warranties by Polycoat Products of any nature whatsoever expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product. Polycoat Products shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. Polycoat Products shall not be responsible for use of this product in a manner to infringe on any patent held by others. In addition, no warranty or guarantee is being issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. Polycoat Products reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.

DISCLAIMER

All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the users responsibility to satisfy himself, by his own information and test, to determine suitability of the product for his own intended use, application and job situation and user assumes all risk and liability resulting from his use of the product. We do not suggest or guarantee that any hazard listed herein are the only ones which may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements, whether in writing or oral, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and Polycoat Products makes no claim that these tests or any other tests, accurately represent all environments.