



**POLYCOAT
PRODUCTS**
A Division of American Polymers Corp.

POLYDECK® 100 40 Dry Mills Balcony/Walking Deck System

SYSTEM DESCRIPTION

The Polydeck® 100 balcony/walking deck system is a liquid applied, moisture cured, urethane waterproof system. The system utilizes an epoxy primer, one coat of an aromatic urethane basecoat, one intermediate coat of an aromatic urethane with aggregate, and one aliphatic urethane topcoat. The Polydeck® 100 balcony/walking deck system is a specialized application of elastomeric waterproof coatings designed to expand and contract with normal structural movements. The Polydeck® 100 balcony/walking deck system can be applied to protect surfaces against spalling, freeze/thaw damage, and chemicals commonly encountered on these surfaces. Installed and maintained properly, the Polydeck® 100 balcony/walking deck system will ensure years of service.

FEATURES

- ❖ Seamless
- ❖ Recoatable
- ❖ Meets California VOC and AQMD Requirements, Excluding SCAQMD Areas
- ❖ Elastomeric
- ❖ Waterproof

TYPICAL USES

- ❖ Balconies* (*With Light Foot Traffic)
- ❖ Walkways*

PRODUCT INSTRUCTIONS

For complete information associated with the application of all Polycoat Products decking systems and products, refer to the General Guidelines and Technical Bulletin sections of the Polycoat Products catalog, which describes the products, surface preparation, job conditions, finishing details and other necessary information.

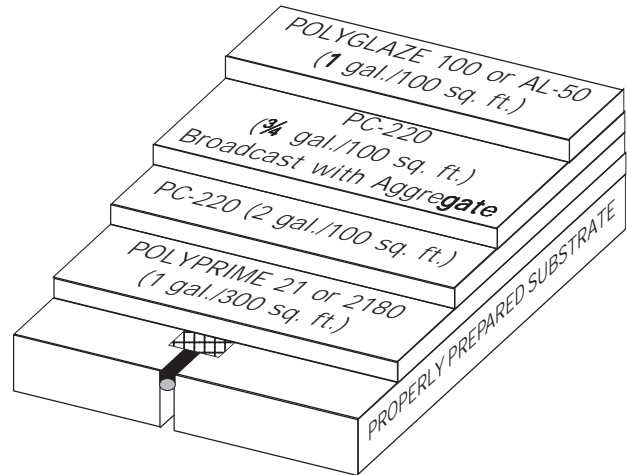
APPLICATION

Phase 1: Check area of application to ensure that it conforms to the substrate requirements, as stated in the general guidelines section. Apply PC-260, over all joints, cracks and flashings. Bridge the joints, cracks, and flashings with 4" (10 cm) Straight Jacket pushing it into the PC-260 with a trowel. Using PC-260 as a caulking compound will shorten the curing time appreciably over conventional polyurethane caulks. Over reinforcement tape, apply a stripe coat of PC-260 and taper it onto the adjacent surface. Allow the surface to cure for 1 to 2 hours.

Phase 2: If necessary, prime the surface with Polyprime 21 or 2180 at a rate of 1 gallon/300 sq. ft. (0.14 liters/m²). Apply using a brush or phenolic core roller. This will result in 3 dry mils (76 microns) of coating. Allow Polyprime to become tack free before proceeding to Phase 3.

Primer is optional on new plywood.

Metal and Steel flashings should only be primed with Polyprime 2180.



Phase 3: Apply PC-220 to the substrate at a rate of 2 gallons/100 sq. ft. (0.82 liters/m²). For best results use a notched trowel or squeegee. A phenolic core roller may be used but extra care should be taken to prevent air bubbles. Spread mixed PC-220 evenly over the entire deck resulting in a 23 ± 2 dry mils (584 ± 50 microns) thick membrane. Allow PC-220 to cure a minimum of 16 hours or until cured. Recoats must be done within 24 hours of cure.

Phase 4: Apply a second coat of PC-220 at a rate of ¾ gallon/100 sq. ft. (0.31 liters/m²). Immediately broadcast washed, dry, rounded sand, 20 mesh (0.0469 in.; 1.19 mm), 6.5+ Moh's minimum hardness, at a rate of 10 lbs/100 sq. ft., or to refusal, into the wet second coat, covering it completely. This coat will result in a 8 ± 2 dry mils (203 ± 50 microns) thick membrane, exclusive of aggregate. After allowing to cure a minimum of 16 hours, remove all loose aggregate, preferably by vacuum. Recoats must be done within 24 hours of cure.

Phase 5: Apply desired color of Polyglaze 100 or Polyglaze AL-50 topcoat at a rate of 1 gallon/100 sq. ft. (0.41 liters/m²). For best results use a phenolic core roller. This coat will result in an additional 11 ± 2 dry mils (279 ± 50 microns) thick membrane. Allow a minimum of 16 hours for topcoat to cure.

Optional Second Topcoat: A second coat of topcoat is required for a warranted system. Apply a second coat of desired color of Polyglaze 100 or Polyglaze AL-50 topcoat at a rate of ¾ gallon/100 sq. ft. (0.31 liters/m²). For best results use a phenolic core roller. This coat will result in an additional 7 ± 2 dry mils (177 ± 50 microns) thick membrane. Allow a minimum of 16 hours for topcoat to cure.

OPTIONAL FAST CURE

Basecoat: The addition of PC-50 will shorten cure time to 4 to 8 hours for each coat. Recoats should occur 12 hours after cure.

Topcoat: The addition of Polyglaze Hardener will shorten cure time to 6 to 8 hours for each coat. Recoats should occur 8-12 hours of when surface becomes tack-free.

FINISHED SYSTEM

When applied as directed above, the Polydeck® 100 balcony/walking deck system will provide 40 dry mils (1016 dry microns), exclusive of aggregate, of superior waterproofing protection.

PACKAGING

Polyprime 21: 3 gal kits (One 3.5 gal pail net 2 gal of Part-A & One 1 gal can of Part-B) or 15 gal kits (Two 5 gal pails of Part-A & One 5 gal pail of Part-B).

Polyprime 2180: 2 gal kits (One 1 gal can of Part-A & One 1 gal can of Part-B) or 10 gal kits (One 5 gal pail of Part-A & One 5 gal pail of Part-B).

Basecoats: 1 gallon cans or 5 gallon pails.

Topcoats: 1 gallon cans or 5 gallon pails.

LIMITATIONS

The following conditions must not be coated with Polycoat Products deck coating systems or products: on below grade slabs, split slabs with buried membrane, sandwich slabs with insulation, slabs over unvented metal pan, suspended pool decks, swimming pools, magnesite, lightweight concrete, asphalt surfaces and asphalt overlays.

Concrete must exhibit 3000-psi minimum strength. Concrete surfaces to be coated must be trowel finished in compliance with the American Concrete Institute (except that hand troweling is not required), followed by a fine hair brooming, left free of loose particles, and shall be without ridges, projections, voids and concrete droppings that would be mechanically detrimental to coating application or function.

New concrete must be cured for 28 days.

Concrete cleaning (see general guidelines).

On Grade

Polycoat Products coating systems should not be subjected to rising water tables or hydrostatic pressure on slab-on-grade decks.

The only acceptable grade of plywood is APA rated exterior grade or better.

The appearance characteristics of the plywood and grade should be considered.

Plywood should be new or cleaned and sanded (see general guidelines).

Equipment should be cleaned with a urethane grade environmentally safe solvent, as permitted under local regulations, immediately after use.

Uncured materials are sensitive to heat and moisture.

A continuous coating application should ensure a deck with no lines or streaks.

The substrate must be structurally sound and sloped for proper drainage.

Polycoat Products assumes no liability for substrate defects.

Field visits by Polycoat Products personnel are for the purpose of making technical recommendations only and are not to supervise or provide quality control on the job site.

WARNING

The products in this system contain Isocyanates, Solvents and Curatives.

Please read all information in the general guidelines, product data sheets, guide specifications and material safety data sheets (MSDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data and instructions.

LIMITED WARRANTY

Polycoat Products warrants its products to be free of manufacturing defects and that they will meet Polycoat Products current published physical properties. Polycoat Products warrants that its products, when properly installed by a state licensed waterproofing contractor according to Polycoat Products guide specifications and product data sheets over a sound, properly prepared substrate, will not allow water migration for a period of one (1) year. Seller's and manufacturer's sole responsibility shall be to replace that portion of the product of this manufacturer which proves to be defective. There are no other warranties by Polycoat Products of any nature whatsoever expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product. Polycoat Products shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. Polycoat Products shall not be responsible for use of this product in a manner to infringe on any patent held by others. In addition, no warranty or guarantee is being issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. Polycoat Products reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.

DISCLAIMER

All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the users responsibility to satisfy himself, by his own information and test, to determine suitability of the product for his own intended use, application and job situation and user assumes all risk and liability resulting from his use of the product. We do not suggest or guarantee that any hazard listed herein are the only ones which may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements, whether in writing or oral, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and Polycoat Products makes no claim that these tests or any other tests, accurately represent all environments.