



# POLYCOAT PRODUCTS

A Division of American Polymers Corp.

## POLY-CAULK® PX-27 SL

100% Solids Self-Leveling Polyurethane Joint Sealant

### DESCRIPTION

Poly-Caulk® PX-27 Self Leveling is a two component, 1:1 (A:B) ratio by volume, 100% solids polyurethane sealant.

### FEATURES

- ❖ Odorless
- ❖ Flexible
- ❖ 100% Solids Meets VOC Regulations
- ❖ Cured Material Remains Flexible, Even In Cold Temperatures

### TYPICAL USES

Poly-Caulk® PX-27SL is used on interior and exterior horizontal concrete surfaces, to repair random cracks, control joints, and other areas where down time is limited.

- ❖ Airports
- ❖ Spalls
- ❖ Grade Matching
- ❖ Parking Garage Decks
- ❖ Industrial/Manufacturing Facilities
- ❖ Bridge Headers
- ❖ Truck Aprons
- ❖ Saw/Utility Cuts

### COLORS

Concrete Grey

### PACKAGING

1.5 gallon kit: One 1gallon can, net fill 0.75gallons of Side-A and one 2 gallon pail, net fill 0.75 gallons of Side-B.

### COVERAGERATESLF/Gallon

		Width of Joint						
		¼"	⅜"	½"	⅝"	¾"	⅞"	1"
Depth of Joint	¼"	308	205	154	123	102	88	77
	⅜"	205	136	102	82	68	58	51
	½"	154	102	77	61	51	44	38
	⅝"	123	82	61	49	41	35	30
	¾"	102	68	51	41	34	29	25
	⅞"	88	58	44	36	29	25	22
	1"	77	51	38	30	25	22	19

Coverages and yields shown do not include allowances for loss or waste and variations in job conditions. Each user must establish his own factors for loss from experience.

### SURFACEPREPARATION

Allow concrete to cure 28 days before installation.

All joints must be clean and dry prior to installing Poly-Caulk® PX-27SL.

### TECHNICAL DATA

Mixing Ratio (A:B) by volume	1:1 (A:B)
Specific Gravity	
Part-A	1.02
Part-B	1.44
Viscosity at 80°F	
Part-A	65 ± 10 poise
Part-B	70 ± 10 poise
Pot Life @ 77°F (25°C)	2-3 hours
Tackfree Time @ 77°F (25°C)	12 hours
Cure Time @ 75°F, R.H. 50%	36-48 hours
Shore A hardness, ASTM D-2240	30 ± 5A
Tensile Strength, ASTM D-412	300 ± 50 psi
Elongation, ASTM D-412	800 ± 50%
Tear Strength, ASTM D-624	50 ± 5 pli
Solids Content	100%

If joint is damp, dry with heat torch.

Remove all dust from the concrete pores prior to installing Poly-Caulk® PX-27SL.

Backer rod should be used in control joints, the recommended depth is not greater than 25% of the total depth of the slab.

Construction joints are to be filled to full depth using no backer rod or silica sand.

To repair T-joints, the joint should be cut a minimum of 25% of the total depth of the slab. The side of the T-joint must be cut 1½" from the joint and a minimum of ½" deep.

For random crack and spall repairs each side of the crack should be cut to create a minimum ½" deep vertical edge.

Ensure that all joint edges are at 90° angles to grade with no V-grooving or feather edges.

All surfaces must be primed with Polyprime 2180 or Polyprime EBF.

### MIXING

Poly-Caulk® PX-27SL may not be diluted under any circumstance.

Pre-mix Poly-Caulk® PX-27SL Side-B material before combining with Side-A. Side-A material requires no mixing.

Add Side-A to Side-B while mixing, using a mechanical mixer (Jiffy Mixer) with a low speed drill and Jiffy Mixer blade. Mix until a homogeneous mixture and color is obtained (at least 5 minutes).

Use care to scrape the sides of the container to ensure that no unmixed material remains.

Use caution not to whip too much air into the material as this may result in pinhole blisters or shortened potlife.

#### **APPLICATION**

Apply using a caulking gun, hand pressure-type or pour from container.

This material can be applied at environmental temperatures from 40°F (4.4°C) to as high as 135°F (57°C).

The product needs to be conditioned at 75-80°F prior to use.

#### **FINISHING**

After applying Poly-Caulk® PX-27SL wait 36-48 hours, depending on temperature and humidity before opening to traffic.

#### **CLEANUP**

Cured product may be disposed of without restriction. Mix excess A and B material and allow to cure. Check local, state and federal laws before disposing of material.

#### **STORAGE**

Poly-Caulk® PX-27SL should be stored at room temperature, 60-90°F (15-35°C).

Poly-Caulk® PX-27SL has a shelf life of one (1) year from date of manufacture in original, factory sealed containers.

#### **LIMITATIONS**

Discoloration will occur if exposed to UV, however no change will occur in the physical properties.

#### **WARNING**

This product contains Isocyanates and Curatives.

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*Please read all information in the general guidelines, product data sheets, guide specifications and material safety data sheets (MSDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data and instructions.*

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