**Product Description**
PC-550 Catalyst is a single component, proprietary, liquid organometallic catalyst that reduces the cold weather cure time of aromatic polyurethane polyurea coatings. PC-550 Catalyst is added to PC-550SC. Polycoat Products manufactures products in different VOC’s ranging from 100 to 340 gms/liter to comply with VOC requirement in various regions.

**FEATURES**
- Speeds cure time
- PC-550 Catalyst may be used to accelerate cure time in cold weather applications

**PACKAGING**
- 0.7 ounce (20 gram) vial
- 1 quart (0.95 liter) can

**Color**
Clear

**Mixing**
Mix PC-550 Catalyst in PC-550SC basecoat using a mechanical mixer such as a Jiffy Mixer, until a homogenous mixture and color is achieved or for at least 5 minutes, if mixed by hand.

**Cleanup**
Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

**Storage**
PC-550 Catalyst has a shelf life of 1 year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

**Limitations**
For use in cold temperatures only. Excessive PC-550 Catalyst will result in a reduction of the physical properties of the base membrane. Adding excessive amounts of PC-550 Catalyst may result in foaming. Containers that have been opened must be used as soon as possible. Do not dilute under any circumstance.

**Warning**
This product contains Curatives.

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**TECHNICAL DATA (BASED ON DRAW DOWN FILM)**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Gravity</td>
<td>1.008 ± 0.05</td>
</tr>
<tr>
<td>Total Solids by Weight, ASTM D-2369</td>
<td>100%</td>
</tr>
<tr>
<td>Total Solids by Volume, ASTM D-2697</td>
<td>100%</td>
</tr>
<tr>
<td>Viscosity at 75°F (24°C)</td>
<td>100 ± 50 cps</td>
</tr>
<tr>
<td>Volatile Organic Compounds, ASTM D-2369-81</td>
<td>0 lb/gal 0 gm/liter</td>
</tr>
</tbody>
</table>
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