

REVISION 04/12/18

## Product Description

PC-550 Catalyst is a single component, proprietary, liquid organometallic catalyst that reduces the cold weather cure time of aromatic polyurethane polyurea coatings. PC-550 Catalyst is added to PC-550SC. Polycoat Products manufactures products in different VOC's ranging from 100 to 340 gms/liter to comply with VOC requirement in various regions.

## FEATURES

- » Speeds cure time
- » PC-550 Catalyst may be used to accelerate cure time in cold weather applications

## PACKAGING

**0.7 ounce (20 gram) vial**

**1 quart (0.95 liter) can**

## Color

Clear

## Mixing

Mix PC-550 Catalyst in PC-550SC basecoat using a mechanical mixer such as a Jiffy Mixer, until a homogenous mixture and color is achieved or for at least 5 minutes, if mixed by hand.

## Cleanup

Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

## Storage

PC-550 Catalyst has a shelf life of 1 year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

## Limitations

For use in cold temperatures only. Excessive PC-550 Catalyst will result in a reduction of the physical properties of the base membrane. Adding excessive amounts of PC-550 Catalyst may result in foaming. Containers that have been opened must be used as soon as possible. Do not dilute under any circumstance.

## Warning

**This product contains Curatives.**

## TECHNICAL DATA (BASED ON DRAW DOWN FILM)

**Specific Gravity** 1.008 + 0.05

**Total Solids by Weight, ASTM D-2369** 100%

**Total Solids by Volume, ASTM D-2697** 100%

**Viscosity at 75°F (24°C)** 100 ± 50 cps

**Volatile Organic Compounds, ASTM D-2369-81** 0 lb/gal  
0 gm/liter



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