Product Description
Polyglaze 400/400C/400SC is a polyester, aliphatic, single component, liquid applied, moisture cured, polyurethane topcoat for waterproofing membrane systems. Polycoat Products manufactures products in different VOC’s ranging from 100 to 340 gms/liter to comply with VOC requirement in various regions. Make sure to use the correct grade of product which complies with VOC regulations/requirements applicable as per federal, state, statutory, counties, cities and local bodies at the place of installation.

FEATURES
» Durable
» UV Resistant for Gloss Retention

TYPICAL USES
» Concrete
» Plywood
» Heavy Pedestrian Traffic

PACKAGING
1-Gallon 1 gallon (3.78 liters) can
5-Gallon 5 gallon (18.9 liters) pail
55-Gallon 55 gallon drum, net fill 50 gallons (189 liters)

Color
For Polyglaze 400 (340 VOC): Clear and Tan
For Polyglaze 400SC (100 VOC): Tint-White with color packs are available in Stone Grey, Dolphin Grey, Battleship Grey, Tan, Indian Sand and Ash Brown.

Custom colors are also available. Minimum order of 250 gallons (945 liters). See color chart for special provisions. Contact Polycoat Products for more information. For pre-tinted standard color other than stock color, a minimum of 150 gallons (567 liters) is required.

Coverage
The approximate coverage is 1 gallon/100 sqft (0.41 l/sqm) or 100 sqft/gallon. Coverage rate will depend on surface roughness and porosity.

Mixing
Before application, mix Polyglaze 400/400C/400SC using a mechanical mixer at slow speed until a homogeneous mixture and color is attained. Use caution not to whip air into the material as this may result in pinhole blisters and/or shortened pot life. Do not mix in an up and down motion.

Application
Apply Polyglaze 400/400C/400SC evenly over the entire deck. For best results, use a squeegee. Airless sprayer or phenolic resin core roller may be used but extra care should be taken not to cause air bubbles.

Polyglaze 400/400C/400SC may require more than one coat depending on the job specifications and requirements. When estimating material requirements, coverage rates tend to increase for subsequent coats of material. To achieve proper
adhesion between coats it is imperative that recoating be done within 48 hours.

When Polyglaze 400/400C/400SC Clear is used as a seal coat only, the surface must be clean, dry and primed with Polyprime U to achieve proper adhesion to the surface. Polyprime may discolor when used under Polyglaze 400/400C/400SC Clear as a seal coat. Requires a continuous coating application to minimize lines and/or streaking.

Curing
At 75°F (24°C) and 50% relative humidity, allow each coat to cure 16 hours. Cure time will vary depending on temperature and humidity.

Allow 24 hours before permitting light pedestrian traffic and at least 72 hours before permitting heavy pedestrian or auto traffic on to the finished surface. If more than 48 hours passes between coats, re-prime the surface with Polyprime U before proceeding.

Uncured Polyglaze 400/400C/400SC is very sensitive to heat and moisture. Higher temperatures and/or high humidity will accelerate the cure time. Use caution in batch sizes and thickness of application.

Low temperature and/or low humidity extend the cure time.

If accelerated curing is required, add one quart (0.95 liter) of Polyglaze Hardener in a 5 gallon pail (18.9 liters) of Polyglaze 400/400C/400SC and mix thoroughly. This accelerated Polyglaze 400/400C/400SC will cure in 6-8 hours at 75°F (24°C) and 50% relative humidity. If Polyglaze Hardener is used to accelerate curing, the re-coat window for the subsequent coat is reduced to 24 hours after cure. If the recoat window has passed, then solvent wipe the surface with VOC-compliant solvent and re-prime surface.

Cleanup
Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

Storage
Polyglaze 400/400C/400SC has a shelf life of 1 year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

Limitations
The following conditions must not be coated with Polycoat deck coatings or systems: split slabs, buried membrane, sandwich slabs with insulation, slabs over unvented metal pan, magnesite, and non-structural lightweight concrete. On grade slabs may receive Polycoat system coatings provided a moisture-vapor transmission test is first performed. Please contact Polycoat technical department with the results. With regard to coating asphalt surfaces, please contact Polycoat technical department.

Surfaces must be dry, clean and free of foreign matter. Clear coating may turn opaque and cloudy due to moisture penetration, especially in exterior applications. Surface may be slippery when wet. Containers that have been opened must be used as soon as possible. Do not dilute under any circumstance.

Warning
This product contains Isocyanates and Solvent. Polyglaze 400/400C/400SC Clear is considered Dangerous Goods. DOT regulations classify it as: UN 1263, PAINT, Class 3, PG III, Flammable Liquid.