

TECHNICAL DATA SHEET POLYELASTO RUBBER BINDER 9506

Product Description

Polyelasto Rubber Binder 9506 is a 100% solids, aromatic isocyanate, single component, moisture cure binder manufactured for the production of molded product using granulated SBR, TPV, and/or EPDM rubber.

Features

- Solvent Free
- Long Pot Life
- Single Component
- Resilient
- ColdTemperature Flexibility
- · Hydrolytic Stability
- · Good Freeze-Thaw Flexibility
- Excellent Binding Characteristics
- MDI Based Does Not Contain TDI

Color

Clear

Packaging

5 gallon pail

55 gallon drum, net fill 50 gallons

250 gallon tote

Recommended Process Conditions

Depending on the application, Polyelasto Rubber Binder 9109 can be cured by moisture from the addition of water or steam. Curing can be accelerated with use of appropriate catalyst.

Equipment Cleanup

Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

Technical Data (Based on Draw Down Film)

Specific Gravity

 1.08 ± 0.2

Viscosity	2000 ± 500 cps
Total Solids by Weight, ASTM D2369	100%
Total Solids by Volume, ASTM D2697	100%

Tear Resistance, Die C	200 ± 25 pli
ASTM D624	$35.0 \pm 4.4 \text{ kN/m}$

Tensile Strength,	3500 ± 500 psi
ASTM D412	24 ± 3.45 MPa

Ultimate Elongation, ASTM D412

100 ± 20%

Note: Above physicals are from lab drawn films.

Storage

Polyelasto Rubber Binder 9506 is supplied in pails, drums or totes. Once a container has been opened, care should be taken to exclude moisture. The most favorable temperature for storage is 25-35°C. If stored at higher temperatures, or if moisture is not excluded, an undesirable increase in viscosity will occur.

Warning

This product contains Isocyanates.

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