



**POLYCOAT
PRODUCTS**
A Division of American Polymers Corp.

GREATER LOS ANGELES-14722 Spring Avenue - Santa Fe Springs, CA 90670
DALLAS / FT.WORTH METROPLEX-2100 Reliance Parkway - Bedford, TX 76021

Tel: (562) 802-8834
Fax: (562) 921-7363

www.Polycoat.com

PRODUCT DATA SHEET

PCF 415-2.7-NATURAL

Typical Properties PCF 415-2.7 A-COMP (ISO)

Viscosity, mPa-s @ 25°C: 30-40
Specific Gravity @ 25°C : 1.24
Appearance @ 25°C: liquid

Typical Properties PCF 415-2.7 B-COMP(polyol blend)

Viscosity, mPa-s @ 25°C: 800-1100
Specific Gravity @ 25°C : 1.03
Appearance @ 25°C: viscous liquid

Product Description:

PCF 415-2.7 is a low density, high-resilient flexible foam suitable for all types of molding including furniture seat cushions, automotive and motorcycle seats or other similar applications. PCF 415-2.7 is very versatile and, depending upon the ratio it is poured at, can offer different levels foam stiffness to suit any specific application.

Storage and Handling:

Containers for both A and B components should be kept tightly closed to prevent moisture contamination. Do not reseal if contamination is suspected. Use of a dry nitrogen blanket for partial drums is recommended. Component B may be stored at ambient temperatures. Storage for Component A should be maintained between 77°F (25°C) and 95°F (35°C). For best results, this product should not be allowed to freeze, although it may be re-heated in a well ventilated oven for a period of time to re-liquefy solid particles. To avoid product degradation, product temperature during re-heating should not exceed 140°F (60°C). An additional note of caution is that exposure to temperatures over 400°F (204°C) can create excessive pressure potentially causing containers to rupture. Do not breathe aerosol or vapors and avoid contact with skin and eyes. Exposure to vapors of heated MDI can be dangerous. To heat product properly, use well ventilated convection ovens or other methods that distribute heat evenly. Avoid using drum heaters or other heat sources that may cause excessive local heating.

Health and Safety Information:

Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling any of the products listed above. Before working with these products, it is your responsibility to read and become familiar with the available information on its hazards, proper use and handling. This is extremely important and cannot be overemphasized. Information is available in several forms, e.g. material safety data sheets and product labels. To obtain this information, contact your Polycoat Products representative.

Typical Physical Properties @ 74 ° f				
Ratio A/B	28/72	31/69	33/67	
Molded density	3.5	3.4	3.4	
Tensile strength, psi	15-17	18-20	20-22	
% elongation	145-150	128-133	112-118	
Tear strength, pli	0.7-0.9	0.85-.95	0.88-0.99	
Compression set 50%, %	5.3-5.5	4.8-5.0	4.7-4.9	
IFD, 25% R, in.	25.5-26.2	34-36	45-48	
IFD, 65% R, in.	68-70	98-102	130-136	
Resilience, ball rebound %	62-65	64-66	63-64	
Cal 117A vertical burn	Pass	Pass	Pass	

Processing Characteristics		
Mix ratio A/B by weight*		31/69
Cream Time	74 ° F	8-11s
Rise Time	74 ° F	45-80s
Free Rise Density, pcf	74 ° F	2.6-2.8
<i>*can be varied for different foam stiffness</i>		



POLYCOAT PRODUCTS

A Division of American Polymers Corp.

GREATER LOS ANGELES—14722 Spring Avenue - Santa Fe Springs, CA 90670
DALLAS / FT.WORTH METROPLEX—2100 Reliance Parkway - Bedford, TX 76021

Tel: (562) 802-8834
Fax: (562) 921-7363

www.Polycoat.com

PRODUCT DATA SHEET

WARRANTY: The information herein is believed to be accurate and reliable as of the date of issuance, but is subject to change without prior notice. It is up to the User to contact Polycoat Products to verify the correctness prior to ordering or specifying this product. Polycoat Products warrants this product for merchantable quality only, does not warranty against unknown risks that may or may not be present, nor do we assume any responsibility for coverage, performance, or injuries resulting from the use of this product. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY POLYCOAT PRODUCTS EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OR LAW, OR OTHERWISE, INCLUDING MARKETABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Failure to strictly adhere to recommended procedures shall relieve Polycoat Products of all liability with respect to the product or the use thereof. The buyer assumes all risks whatsoever as to the use of these products and the Buyer's exclusive remedy as to any breach of warranty or negligence claim shall be limited to the purchase price of the materials and agrees that any and all litigation proceedings shall be according to the laws of California and shall be filed in the County of Santa Fe Springs, CA. Each person, firm, or corporation engaged in the application installation, disposal or any other use of the any of these products shall carefully determine whether there is a potential hazard associated with such product in a specific usage, and utilize all appropriate precautionary and safety measures as outlined in Local, State and Federal regulations governing the use or disposal of these products or the construction and/or renovation of structures.