



POLYCOAT-STAINGARD 7000
Aliphatic Polyaspartic Polyurea
Topcoat

System Description:

Polycoat-Staingard 7000 is a high solids, spray-applied, aliphatic polyaspartic polyurea with excellent retention, gloss and UV stability characteristics. It can be applied at any thickness of 8-12 mils (200-300 microns) in a single pass on horizontal surfaces or multiple passes on vertical surfaces. Polycoat-Staingard 7000 is quick curing and specifically formulated to be installed in thin film applications.

Features:

- Quick Cure
- High Tensile Strength
- Abrasion Resistant
- Topcoat over aromatic polyurea, polyurethane and epoxy applications ranging from 35°F to 130°F, service temperature 0°F to 200°F
- UV Resistant For Superior Gloss Retention
- Meets California VOC and AQMD Requirements, including SCAQMD areas
- Color Stable
- Very Durable
- Excellent Weatherability

- Versatile Application: Can be applied by squeegee, phenolic resin core roller, plural component high pressure spray, or through a Pressure Pot.

Typical Uses:

- Concrete
- Plywood
- Cold Storage Areas
- Industrial Warehouses
- Chemical Plants
- Off-Shore Oil Platforms
- Steel
- Plastic
- Food Processing Areas
- Pulp and paper Mills
- Fertilizer Plants
- Pipeline Barges

Colors: Clear, Tan and Dolphin Grey

Packaging: 2 gallon kit (7.5 liter): 1 gallon (3.78 liters) Part-A and 1 gallon (3.78 liters) can Part-B
- 10 gallon kit is not an in-stock item and is available with advanced notice. Contact Polycoat Products for availability.

Mixing:

Polycoat-Staingard 7000 may not be diluted under any circumstance. Proportions are premeasured. Polycoat-Staingard 7000 Part-A and Part-B should be mixed individually before combining. Add Part-B to Part-A while mixing, using a mechanical mixer at medium speed. Mix until a homogeneous mixture and color is obtained (at least 5 minutes) and mix frequently during application to maintain uniform color. Do not thin. Do not mix in an up and down motion.

Use care to scrape the sides of the container to ensure that no unmixed material remains.

Use caution not to whip air into the material as this may result in pinhole blisters and/or shortened pot life. Do not mix any material that cannot be used within 20-30 minutes.

Technical Data is based on draw down film
POLYCOAT-STAINGARD 7000 - CLEAR

Mix Ratio by Volume	1A : 1B
Coverage Rate	See Guide Specification
Dry Film Thickness, exclusive of aggregate	15 ± 2 mils 356 ± 50 microns
Pot Life at 75°F (24°C), 50% R.H.	30-40 minutes
Hardness, ASTM D-2240	65 ± 2 Shore D
Tear Resistance, Die C, ASTM D-624	450 ± 50 pli 78.8 ± 8.8 kN/m
Tensile Strength, ASTM D-412	3000 ± 200 psi 20.7 ± 1.4 Mpa
Ultimate Elongation, ASTM D-412	70 ± 10%
Specific Gravity, Side A Side B	1.14 1.06
Total Solids by Weight, ASTM D-2369	90 ± 2%
Total Solids by Volume, ASTM D-2697	91 ± 2%
Viscosity at 75°F (24°C), Side A Side B	300 ± 100 cps 1000 ± 300 cps
Volatile Organic Compounds, ASTM D-2369-81	0 lb/gal 0 gm/liter

Technical Data is based on draw down film
POLYCOAT-STAINGARD 7000 - PIGMENTED

Mix Ratio by Volume	1A : 1B
Coverage Rate	See Guide Specification
Dry Film Thickness, exclusive of aggregate	15 ± 2 mils 356 ± 50 microns
Pot Life at 75°F (24°C), 50% R.H.	30-40 minutes
Hardness, ASTM D-2240	65 ± 2 Shore D
Tear Resistance, Die C, ASTM D-624	400 ± 50 pli 70.1 ± 8.8 kN/m
Tensile Strength, ASTM D-412	3000 ± 200 psi 20.7 ± 1.4 Mpa
Ultimate Elongation, ASTM D-412	50 ± 10%
Specific Gravity, Side A Side B	1.14 1.28
Total Solids by Weight, ASTM D-2369	91 ± 2%
Total Solids by Volume, ASTM D-2697	91 ± 2%
Viscosity at 75°F (24°C), Side A Side B	300 ± 200 cps 1400 ± 300 cps
Volatile Organic Compounds, ASTM D-2369-81	0 lb/gal 0 gm/liter

Surface Preparation Standards

Surface Preparation

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

Refer to product Application Bulletin for detailed surface preparation information.

Minimum recommended surface preparation:

Atmospheric:

SSPC-SP6/NACE 3, 2 mils
(50 microns) profile

Concrete & Masonry:

SSPC-SP13/NACE 6 or ICRI
No. 310.2 CSP 3-5. Primer required.

Condition of Surface	ISO 8501-1 BS7079:A1	Swedish Std.		SSPC	NACE
		SIS055900			
White Metal	Sa 3	Sa 3		SP 5	1
Near White Metal	Sa 2.5	Sa 2.5		SP 10	2
Commercial Blast	Sa 2	Sa 2		SP 6	3
Brush-Off Blast	Sa 1	Sa 1		SP 7	4
Hand Tool Cleaning	Rusted	C St 2	C ST 2	SP 2	-
	Pitted & Rusted	D ST 2	D ST 2	SP 2	-
Power Tool Cleaning	Rusted	C ST 3	C ST 3	SP 3	-
	Pitted & Rusted	D St 3	D St 3	SP 3	-

Application:

Polycoat-Staingard 7000 can be applied by phenolic resin core roller, plural component high pressure spray, or through a Pressure Pot. Polycoat-Staingard 7000 should be applied at a minimum film thickness of 5 mils. It should be noted that the heavier the application, the longer the curing process takes.

For best results, use an airless sprayer. A phenolic resin core roller may be used, but extra care should be taken not to cause air bubbles.

Curing:

At 75°F (24°C) and 50% relative humidity, allow each coat to cure 3-4 hours. Cure time will vary depending on temperature and humidity.

Allow 6 hours before permitting light pedestrian traffic and at least 24-48 hours before permitting heavy pedestrian traffic on to the finished surface.

Uncured Polycoat-Staingard 7000 is very sensitive to heat and moisture. Higher temperatures and/or high humidity will accelerate the cure time. Use caution in batch sizes and thickness of application. If more than 48 hours passes between coats, re-prime the surface with Polyprime U before proceeding.

Low temperature and/or low humidity extend the cure time.

Equipment Cleanup:

Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

Storage:

Polycoat-Staingard 7000 has a shelf life of one (1) year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

Limitations:

The following conditions must not be coated with Polycoat Products **deck coating systems or products**: on grade slabs, split slabs with buried membrane, sandwich slabs with insulation, slabs over unvented metal pan, magnesite, lightweight concrete. Asphalt

Surfaces must be dry, clean and free of foreign matter. Clear coating may turn opaque and cloudy due to moisture penetration, especially in exterior applications. Surface may be slippery when wet. Containers that have been opened must be used as soon as possible. Do not dilute under any circumstance.

The following conditions must not be coated with Polycoat Products deck coating systems or products: on grade or below grade slabs, split slabs with buried membrane, sandwich slabs with insulation, slabs over unvented metal pan, suspended pool decks, swimming pools, magnesite, lightweight concrete, asphalt surfaces and asphalt overlays.

Warning:

This product contains Isocyanates.

Limited Warranty:

Please read all information in the general guidelines, product data sheets, guide specifications and material safety data sheets (MSDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data and instructions.

Polycoat Products warrants its products to be free of manufacturing defects and that they will meet Polycoat Products current published physical properties. Polycoat Products warrants that its products, when properly installed by a state licensed waterproofing contractor according to Polycoat Products guide specifications and product data sheets over a sound, properly prepared substrate, will not allow water migration for a period of one (1) year. Seller's and manufacturer's sole responsibility shall be to replace that portion of the product of this manufacturer which proves to be defective. There are no other warranties by Polycoat Products of any nature whatsoever expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product. Polycoat Products shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. Polycoat Products shall not be responsible for use of this product in a manner to infringe on any patent held by others. In addition, no warranty or guarantee is being issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. Polycoat Products reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.

Disclaimer:

All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the users responsibility to satisfy himself, by his own information and test, to determine suitability of the product for his own intended use, application and job situation and user assumes all risk and liability resulting from his use of the product. We do not suggest or guarantee that any hazard listed herein are the only ones which may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements, whether in writing or oral, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and Polycoat Products makes no claim that these tests or any other tests, accurately represent all environments.

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