



Concrete Substrate (properly prepared substrate)

Features	Typical Usage
<ul style="list-style-type: none"> <li>Applied at Any Thickness</li> <li>Chemical Resistance</li> <li>Elastomeric</li> <li>Good Thermal Stability</li> <li>Meets USDA Criteria</li> <li>Non-Gassing</li> <li>Recoatable</li> <li>Seamless</li> <li>Very Rapid Setting</li> <li>Waterproof</li> </ul>	<ul style="list-style-type: none"> <li>Balconies</li> <li>Concrete Roof and Decks</li> <li>Helicopter Pads</li> <li>Over Occupied Spaces</li> <li>Vehicular Decks</li> <li>Walkways/Stairs</li> </ul>

Primers, base and topcoats have a shelf life of 1 year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

### Description

The Poly-I-Gard™ 575FC (Fast Cure) Vehicular Traffic Deck System is a very fast setting, rapid curing, 100% solids, polyurethane/polyurea, liquid applied, chemically-cured waterproofing coating system. The system utilizes a two-component epoxy primer, a two-component, non-gassing, thermal stable elastomeric basecoat, and a two-component, solvent free, hybrid aliphatic polyurea topcoat.

The Poly-I-Gard™ 575FC (Fast Cure) Vehicular Traffic Deck System is a user friendly, low odor coating system that is specifically designed to be tough and durable enough to withstand light to heavy vehicular traffic. It is a high elongation,

### Technical Data

#### 42/54 Dry Mil (1067-1372 microns) Vehicular Traffic Deck Coating System

<b>Primer</b>	Polyprime® 21 Polyprime® 2180SC Polyprime® EBF-LV
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<b>Base Coat</b>	PC-260
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<b>Topcoat</b>	Poly-I-Gard™ 295
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### Packaging

#### Polyprime® 21

3-gallon kit: One 3.5 gallon pail, net fill 2 gallons (7.57 liters) of Side-A and One 1 gallon (3.78 liters) can of Side-B or 1

5-gallon kit: Two 5 gallon (18.9 liters) pails of Side-A and One 5 gallon (18.9 liters) pail of Side-B

#### Polyprime® 2180SC or Polyprime® EBF-LV

2-gallon kit: One 1 gallon (3.78 liters) can of Side-A and One 1 gallon (3.78 liters) can of Side-B or

10-gallon kit: One 5 gallon (18.9 liters) pail of Side-A and One 5 gallon (18.9 liters) pail of Side-B

#### PC-260

1 gallon kit: One 1 gallon can, net fill 0.8 gallons (3 liters) of Side-A and One quart can, net fill 0.2 gallons (0.78 liters) of Side-B or

5 gallon kit: One 5 gallon pail, net fill 4 gallons (15.12 liters) of Side-A and One 1 gallon (3.78 liters) can of Side-B

#### Poly-I-Gard™ 295 Poly-I-Gard™ 295 TEXTURED

4.4-gallon kit: One 5-gallon pail, net fill 4-gallons (15.12 liters) of Side-A, and one 1/2 gallon (1.89 liters), net fill 0.4 gallon (1.512 liters) jar of Side-B

elastomeric system with properties allowing it to expand and contract with normal structural movements. It can be applied to protect surfaces against spalling, freeze/thaw damage, and chemicals commonly encountered on pedestrian decks. It will neither soften in heat nor embrittle in the cold. Recommended system coverage mil thickness: light vehicular traffic systems,  $42 \pm 5$  dry mils ( $1067 \pm 125$  dry micron) and heavy vehicular traffic systems  $54 \pm 5$  dry mils ( $1372 \pm 125$  dry microns). Make sure to use the correct grade of product which complies with VOC regulations/requirements applicable as per federal, state, statutory, counties, cities and local bodies at the place of installation.

### Product Instructions

For complete information associated with the application of all Polycoat Products decking systems and products, refer to the General Guidelines and Technical Data Sheets of the Polycoat Products catalog, which describes the products, surface preparation, job conditions, finishing details and other necessary information.

### Coatings Application

#### PHASE 1:

Check area of application to ensure that it conforms to the substrate requirements as stated in the General Guidelines. Prime all joints, cracks, flashings with approved primers as specified below in Phase 2. Apply PC-260 over all joints, cracks, and flashing. Bridge joints, cracks, and flashings with 4" (10.2 cm) Straight Jacket Tape, pushing it into the PC-260 with a trowel. Using PC-260 as a caulking compound will shorten the curing time appreciably over conventional polyurethane caulks. Over reinforcement tape, apply a stripe coat of PC-260 and taper it onto the adjacent surface. All cracks in concrete substrates must be treated per Polycoat Architectural Details. Allow the surface to cure for 4 to 6 hours.

#### PHASE 2:

Concrete should be primed with Polyprime® 21 or Polyprime® 2180SC at a rate of 1 gallon/300 sqft or 300 sqft/gallon. Apply using a brush or phenolic core roller. This will result in a 4 dry mils (102 micron) thick membrane. Metal should only be primed with Polyprime® 2180SC at a rate of 1 gallon/300 sqft or 300 sqft/gallon. Allow Polyprime® to become tack free before proceeding to Phase 3.

**Note:** For rough or porous concrete or when outgassing is a concern, use Polyprime® EBF-LV at an approximate rate of 1 gallon/200 sqft (0.20 liters/sqm) or 200 sqft/gallon; this rate may vary on the porosity of the substrate. Allow primer to become tack free before moving to the Coating Application. The point at which the primer is deemed tack free is when the primer passes thumbprint test. The thumbprint test is defined by when a thumbprint is left in the primer and primer does not transfer to the thumb. If the primer has been allowed to remain tack free for more than 12 hours, it is necessary to solvent wipe surface with VOC-compliant solvent and re-prime the surface.

#### PHASE 3:

Apply PC-260 to substrate at a rate of 1.5 gallons/100 sqft (0.61 liters/sqm) or 66 sqft/gallon. For best results, use a 1/8" (0.32 cm) notched trowel or notched squeegee. A 3/8" (0.965 cm) nap phenolic core roller may be used, but extra care should be taken to prevent air bubbles. Spread mixed PC-260 evenly over the entire deck resulting in a minimum  $24 \pm 2$  dry mils ( $608 \pm 50$  microns) thick membrane. Allow PC-260 to cure before proceeding to Phase 4.

#### PHASE 4:

Apply Poly-I-Gard™ 295 at a rate of 1.2 gallon/100 sqft (0.49 liters/sqm) or 78 sqft/gallon. Immediately broadcast washed, dry, rounded sand, 2-16 mesh (0.841-1.19 mm), 6.5+ Mohs minimum hardness at a rate of 10-15 lbs/100 sqft (0.5-0.75 kg/sqm) or as required to achieve a slip-resistant finish and immediately backroll the sand into the wet coating so that the sand is fully encapsulated. This coat will result in an additional minimum  $18 \pm 2$  dry mils (305 microns) thick membrane, exclusive of aggregate. Optional: Poly-I-Gard™ 295TEXTURED is available for this application. Please call your local REP for details. Allow coating to cure a minimum of 3-4 hours at 70°F (21.1°C) and 50% RH or until tack free between coats, and a minimum of 36 hours before opening to vehicular traffic.

#### PHASE 5:

For ramps, turn radii, and other heavy traffic areas, apply Poly-I-Gard™ 295 over the entire surface, including heavy traffic areas, at a rate of 1 gallon/100 sqft (0.41 liters/sqm) or 100 sqft/gallon. Immediately broadcast and broadcast washed, dry, rounded sand, 20 mesh (1.19 mm), 6.5+ Mohs minimum hardness at a rate of 10-20 lbs/100 sqft 0.5-0.75 kg/sqm) or as required to achieve a slip-resistant finish and immediately backroll sand into the wet coating so that the sand is fully encapsulated. This coat will result in an additional  $15 \pm 2$  dry mils ( $381 \pm 50$  microns) thick membrane, exclusive of aggregate. Optional: Poly-I-Gard™ 295TEXTURED is available for this application. Please call your local REP for details. Allow coating to cure a minimum of 3-4 hours at 70°F (21.1°C) and 50% RH or until tack free between coats, and a minimum of 36 hours before opening to vehicular traffic.

#### FINISHED SYSTEM:

When applied as directed, the Poly-I-Gard™ 575FC (Fast Cure) Vehicular Traffic Deck System will provide 43 dry mils ( $1067 \pm 125$  dry micron) and 54 dry mils ( $1372 \pm 125$  dry microns) on ramps, turn radii, and other heavy traffic areas, exclusive of aggregate, of superior waterproofing protection.

Requires a continuous coating application to minimize lines and/or streaking. Any optional adhesion test is to be performed seven days after product application.

#### **STRIPING:**

It is recommended that an Epoxy paint is used for line striping.

#### **Limitations**

The following conditions must not be coated with Polycoat Products deck coating systems or products: on grade slabs, split slabs with buried membrane, sandwich slabs with insulation, slabs over unvented metal pan, magnesite, or concrete with a structural integrity less than 3000 psi. Asphalt surfaces and asphalt overlays may be coated with Polycoat decking systems if first coated with the Polycoat™ PC-IM 129.

Concrete must exhibit 3000 psi minimum strength. Concrete surfaces to be coated must be trowel finished in compliance with the American Concrete Institute (except that hand troweling is not required), followed by a fine-haired brooming, left free of loose particles, and shall be without ridges, projections, voids and concrete droppings that would be mechanically detrimental to coating application or function.

New concrete must be cured for 28 days (see General Guidelines). Polycoat Products coating systems should not be subjected to rising water tables or hydrostatic pressure on slab-on-grade decks. The only acceptable grade of plywood is APA rated exterior grade or better. The appearance and physical characteristics of the plywood and grade should be considered. Plywood should be new or cleaned and sanded (see General Guidelines). The coating should be applied at least 5°F (3°C) above the dew point.

Coverage rates recommended are based on lab conditions, applied at 75°F (24°C) ambient temperature and are intended to be minimum coverage rates on clean, smooth plywood, and are exclusive of additional amounts needed to fill potholes, spalling, scaling, rough and irregular surfaces. Porosity and

roughness of the substrate, aggregate size, and product temperature will affect coverage rates. Material mil thickness rates are calculated on theoretical coverage for a smooth substrate and do not account for the actual texture or substrate conditions in the field or at the time of application. Sample mockups on the projects are recommended to determine the exact coverage rates necessary to waterproof the deck to acceptable standards.

Equipment should be cleaned with a urethane grade environmentally safe solvent, as permitted under local regulations, immediately after use. Uncured materials are sensitive to heat and moisture. The substrate must be structurally sound and sloped for proper drainage. Polycoat Products assumes no liability for substrate defects. Field visits by Polycoat Products personnel are for the purpose of making technical recommendations only and are not to supervise or provide quality control on the job site.

#### **Warning**

**The products in this system contain Isocyanates, Solvents, Epoxy Resin, and Curatives.**

**Limited Warranty:** Please read all information in the General Guidelines, Technical Data Sheets, Guide Specifications and Safety Data Sheets (SDS) before applying material. These products are for professional use only and preferably applied by professionals who have prior experience with the Polycoat Products materials or have undergone training in application of Polycoat Products materials. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data, instructions, and project specific recommendations.

Polycoat Products warrants its products to be free of manufacturing defects and that they will meet Polycoat Products' current published physical properties. Seller's and manufacturer's sole responsibility shall be to replace that portion of the product which proves to be defective. There are no other warranties by Polycoat Products of any nature whatsoever expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product. Polycoat Products shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. Polycoat Products shall not be responsible for use of this product in a manner to infringe on any patent held by others. In addition, no warranty or guarantee is being issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. Polycoat Products reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.

**Disclaimer:** All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the user's responsibility to satisfy himself, by his own information and test, to determine suitability of the product for his own intended use, application and job situation and user assumes all risk and liability resulting from his use of the product. We do not suggest or guarantee that any hazard listed herein are the only ones which may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements, whether in writing or oral, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and Polycoat Products makes no claim that these tests or any other tests accurately represent all environments. Polycoat Products is not responsible for typographical errors.

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